### **As Built Optics**

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#### 1. Introduction

This document describes the as built WIYN telescope optics based on shop tests of the individual optics and in situ measurements of the system. General notes include the dimensions, weights, and measured surface quality of the optics. This is followed by prescriptions and parameters for each of the optical trains in the telescope.

As of this writing the ADC optics are in fabrication. The optical prescription presented here is the final design corrected for glass melt data. Details of the Modified Cassegrain optics train are incomplete as of this date. This section will be added when data on the as built system becomes available.

### 2. General

Primary diameter 3498.85 mm (137.75")

Primary focal ratio 1.7505

Tertiary location 475.4 mm (18.72")

above primary

Baffle diameter 1446.2 mm (56.94")

Obscuration 17.1%

Useable focii 2 Nasmyth (MOS & WIYN)

Folded Cass Modified Cass

2.1 Primary

 Blank diameter
 3511.55 mm (138.25")

 Diameter (to bevels)
 3498.85 mm (137.75")

 Edge thickness
 463.9 mm (18.264")

 Center Hole diameter
 965.2 mm (38")

 Sagitta
 124.92 mm (4.918")

 Cass hole sagitta
 9.4 mm (0.370")

Cass hole sagitta 9.4 mm (0.3 Glass Borosilcate

Mirror weight 1964 Kg (4320 lb)
Cell weight 5854 Kg (12,280 lbs)

CG location 468 mm (18.43") from vertex

Surface quality 0.025 waves ms

0.34 waves P-V

0.09 arcseconds FWHM @ 500 nm

Surface roughness 8.0 Angstrom average

# 2.2 Secondary Mirror

Diameter 1200 mm (47.25")
Center thickness 156 mm (6.142")

Glass Zerodur

Weight 119.5 Kg (263 lb)

Cell weight 110 Kg

Surface quality 0.024 waves ms

0.26 waves P-V

Surface roughness 11.6 Angstroms average

## 2.3 Tertiary Mirror

Ellipse dimensions 1101 mm x 776 mm (43.35 x 30.55")

Thickness 101.6 mm (4.00")
Weight 60 Kg (132 lb)
Cell weight 79 Kg (173 lb)

Glass Zerodur

Surface quality 0.026 waves ms

0.428 waves P-V

0.022 arcseconds FWHM

Surface roughness Better than 20 Angstroms

# 3. As Built Optical Prescriptions

# 3.1 Bare RC Telescope

(WIYN and Folded Cass ports)

Eff. Focal Len.	22004.5
Total Track	4202.87
Image Space F/#	6.28906
Exit Pupil Dia.	1361.08
Exit Pupil Pos.	-8559.89
Back focal dis	2706.81

Plate scale (on axis)
9.374 arc-sec per mm
0.002% 0.2 degree off axis

Magnification 3.5915

Field of View 12 arcminute (aproximate)

Wavelength coverage panchromatic
Lens Units panchromatic
Millimeters

Surf STO 2 3 4 5	Radius -12253.5 -5332.5 Infinity Infinity Infinity	Thickness -4202.869 4202.869 -475.4 0 -3182.21	Glass MIRROR MIRROR	Diameter 3500 1136.592 536.8658 797.9691 604.2212	Conic -1.0708 -3.74 0 0
IMA	2115.486	0		153.6653	0

#### 3.2 Wide field corrector

(MOS port)

 Eff. Focal Len.
 21980.8

 Total Track
 6902.25

 Image Space f/#
 6.28024

 Exit Pupil Dia.
 1177.87

 Exit Pupil Pos.
 -7399.59

 Back Focal Dis.
 2699.01

Plate scale (on axis) 9.384 arc-sec per mm
Plate scale (63% field R) 9.408 arc-sec per mm

Distortion 0.635% (0.5 degrees off axis)

Magnification 3.5877
Field of View 1 degree

Wavelength coverage 0.49 to 1.1 microns

Lens Units Millimeters

Surf	Radius	Thickness	Glass	Diameter	Conic
STOP	-12253.5	-4203.239	MIRROR	3498.85	-1.0708
2	-5332.5	4203.239	MIRROR	1118.326	-3.74
3	Infinity	-475.4		693.5089	0
4	Infinity	2267.51		748.2776	0
5	1424	20	SILICA	484.655	0
6	1954.9	1		482.0019	0
7	599.77	20	SILICA	476.3526	0
8	519.99	0		466.5941	0
9	Infinity	865.9		472.1198	0
10	Infinity	0		386.6157	0
IMA	-5675.2	0		385.9148	0

### Notes:

The corrector consists of two fused silica lenses with all spherical surfaces in an elastomeric mounting to a PH-17 stainless steel cell.

Lens diameter 500 mm (19.685")
Cell diameter 543.8 mm (21.41")

Wavefront quality 0.074 waves ms 0.38 waves P-V

This is the full aperture wavefront quality, however the wavefront to any one image is much smaller, hence the wavefront error contribution is negligible.

## 3.3 ADC corrector (can be installed or removed on WIYN port only)

 Eff. Focal Len.
 22369.4

 Total Track
 6910.89

 Exit Pupil Dia.
 562.13

 Exit Pupil Pos.
 -3593.94

 Back focal dis
 2706.81

Plate scale (on axis) 9.221 arc-sec per mm

Plate scale (63% R) 9.232

Distortion 0.246% (0.25 degrees off axis)

Magnification 3.6511
Field of View 0.5 degrees

Wavelentgh coverage 0.35 to 1.05 microns

Lens Units Millimeters

Surf	Radius	Thickness	Glass	Diameter	Conic	Angle
STO	-12253.5	-4203.868	MIRROR	3498.85	-1.0708	
2	-5332.5	4203.868	MIRROR	1143.869	-3.74	
3	Infinity	-475.4		561.7073	0	
4	Infinity	2671.42		627.0687	0	
5	Infinity	18	LLF1	259.7828	0	2.608
6	Infinity	28	PSK3	258.2231	0	
7	-777.8992	64		256.7133	0	
8	-603.8694	15	PSK3	235.3227	0	3.400
9	Infinity	19	LLF1	233.6373	0	
10	Infinity	367		232.4383	0	
<b>IMA</b>	Infinity	0		195.7279	0	

### Notes:

ADC lens is mounted on a slide for remotely controllable deployment or removal from the beam. The two lenses are mounted on rotating stage with 0.1 degree step resolution.